## TABLE OF CONTENTS

|   |  | Page |
|---|--|------|
| INTRODU                                 | СТІОМ  | 1    |
| HYDRAW                                  | STUDIES  | 2    |
|   | YDRAW of Beryllium Wire  | 2    |
| HYDRAW TOOLING FOR PROTOTYPE PRODUCTION |  |      |
| De                                      | esign of a Container for the HYDRAW of Beryllium Wire  | 4    |
| REFEREN                                 |  | 12   |
| Figure                                  | LIST OF ILLUSTRATIONS  |      |
| 1                                       | Cross Section of a Monoblock Side-Bore Container   | 7    |
| 2                                       | Cross Section of a Shrink-Fit Side-Bore Container (With Side-Bore Diameters Equal to Bore Diameters of Each Ring)      | 10   |
| 3                                       | Cross Section of a Side-Bore Container With a Double Set of Shrink Rings   | 10   |
| Table                                   | LIST OF TABLES   |      |
|   |  |      |
| 1                                       | Design Details for Two Multi-Ring Hydrostatic Extrusion Containers Having 5 Rings in Common                            | 5    |
| 2                                       | Comparison of Stresses in the Outer 5 Rings of the 6-Ring Container (Liner Removed) With Those in the 5-Ring Container | 6    |
|   |  |      |